

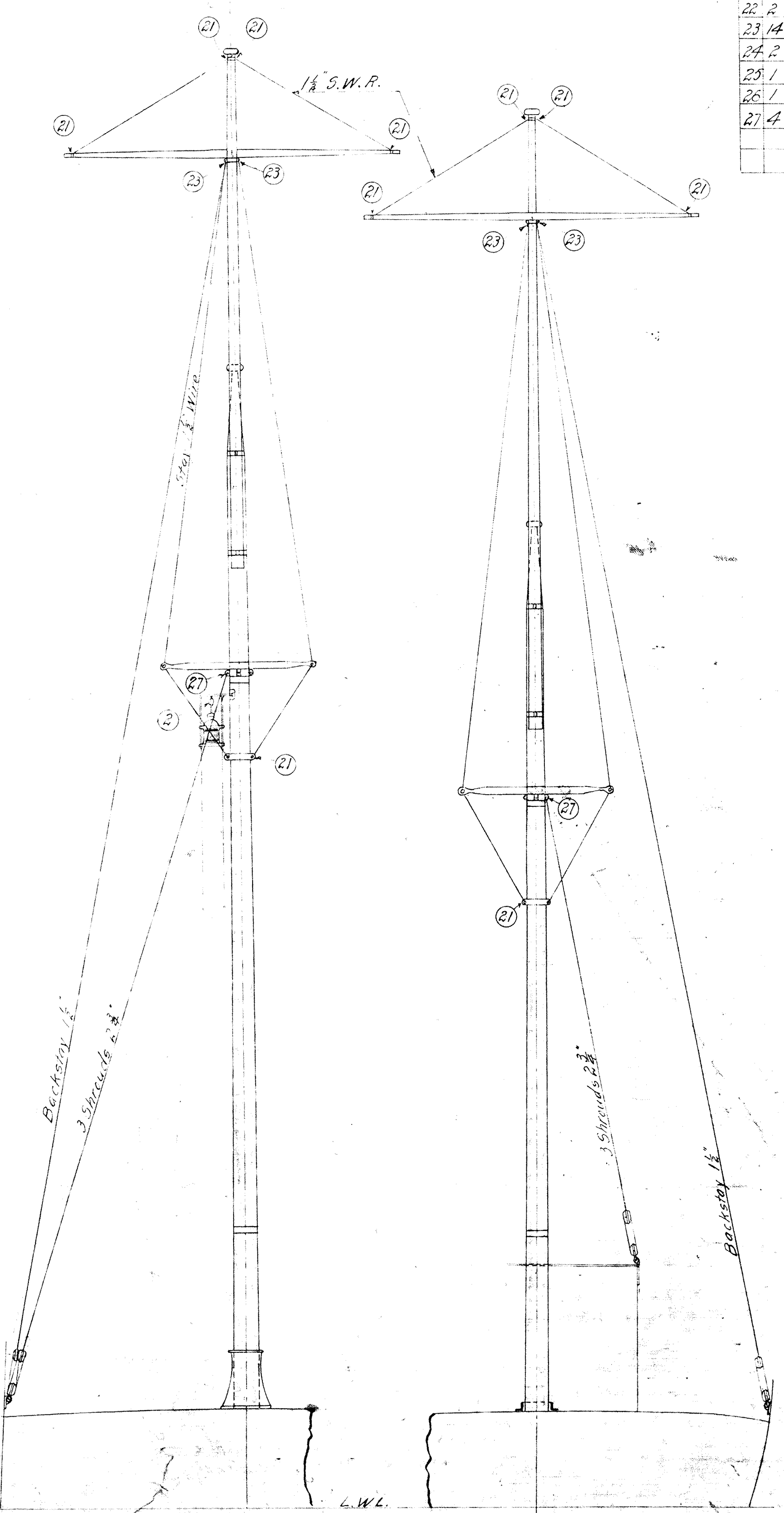
<u>GENERAL ARRANGEMENT</u>	
PORT ARTHUR SHIPBUILDING CO. LTD PORT ARTHUR - ONT.	
SCALE	1" = 10' DATE AUG. 6, 1918 DRAWN BY CHECKED BY <i>Don</i> ORDERED BY <i>Lib</i>
ORDER NO.	DRAWING NO. 14-94 <i>Lib</i>

BILL OF MATERIAL				Item	Remarks
1	2	1880	1	Single Wooden Block	For Strap
1	2	1918	4	Iron	Large Swivel Hook
2	2	1883	5	Iron	Shackle
3	2	1894	7	Wooden	Upper Shackle & Becket
5	2	1923	7	Iron	Shackle & Becket
2	2	1921	7	Iron	Shackle & Becket
2	2	1932	7	Double	Upper Shackle
2	2	1916	7	Iron	Shackle
5	2	1928	7	Iron	Shackle Hook
1	10	1900	9	Single	For Strap
1	10	1909	9	Iron	Large Swivel Hook & Becket
1	10	1921	9	Iron	Shackle & Becket
1	10	1938	9	Iron	Shackle & Becket
2	10	1916	9	Double	Shackle
1	10	1939	9	Iron	Shackle
1	10	1922	9	Iron	Shackle
2	10	1919	9	Iron	Shackle & Becket
2	10	1983	3	Single Iron	Without Becket
2	10	1983	4	Iron	Without Becket

Sails to be Hoisted in Place & Carefully Fitted.
 Shrouds to be Fitted With Shear Poles & Rollins.
 Turnbuckles After Being Set Up to be Covered With White Lead & Tallow.
 And Covered With Canvas.
 Lender Cleets to be Fitted On Each Side Secured To Pulwork Stanchions (See Drg #1-117).
 Store Room & Magazine Hatches to be Fitted With Locking Bar & Padlock.
 All Standing Rigging to be of the Best Galvanized Crucible Flexible Steel.
 Wire Rope And To Meet Requirements And Tests.
 The Shrouds to be in One Length and Seized Over Strong Galvanized Trimbles
 Parcelled Over As Directed And Seized With Lanyards.
 The Head Eyes Being Turned Up And Seized On End Of Rope.
 The Mast Haulings to be Fitted To Shrouds.
 All Wood Blocks to be Elm Internal Bound With Rope Straps With
 Lignum Vitae Sheaves And Roller Bearings.
 All Iron Blocks to have Metal Sheaves Fitted With Roller Bearings.
 All Sails to be No.3 Canvas of Best Quality To be Approved
 to be Laced To 2 1/2" Port Rope With An Eye At Each Cloth.
 Reef Band to be Fitted Where Necessary And To have An Eye At Each
 Cloth For Lacing To Boom.

For Details See Drawing #4-29.
 For Mast Stayage See Drawing #27-28.
 DIMENSIONS FOR SAILS ARE GIVEN TO THE INTERSECTION
 OF THE TWO ADJOINING LINES.

* Rigging Screws For Strs #31-38
 * British Corporation For Strs #31-38



ALTERATIONS		PRINTS	
Alteration	Date	Date	By
Modified to suit of B...	6-18-16		

31-38
 CONTRACT NO. 22 TO 23

RIGGING
 PORT ARTHUR SHIPBUILDING CO.
 PORT ARTHUR
 SAIL & RIGGING

